



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200
Fax 613 632-5246

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
P0039698	EAS001-VU	5	1	COD	M304TS0.500W.049	Square Tubing : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH				410	1/24/2019	410		S145963	Stock	1/17/2019	\$ 6.55 / ft	1		\$2,685.50	Eagle Stainless
										Total:		410									\$2,685.50

Plex 1/18/2019 10:27 AM dart.Tollis.Andrew



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039698**

Supplier: EAS001-VU
Eagle Stainless
10 Discovery Way
Franklin, MA USA
Phone: 800 528 8650
Fax: 800 520 1954

PO No: PO039698

PO Date: 4/25/18

Due Date: 7/18/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
MAY 02 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: quote no. 981768
note delivery TBA

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1 M	M304TS0.500W.049		Square Tubing : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH	Firmed	7/18/18	500 ft	0 ft	500 ft	\$6.55/ft	\$3,275.00
2 M	M304TS0.500W.049		Square Tubing : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH	Firmed	10/19/18	500 ft	0 ft	500 ft	\$6.55/ft	\$3,275.00
3 M	M304TS0.500W.049		Square Tubing : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH	Firmed	1/14/19	500 ft	0 ft	500 ft	\$6.55/ft	\$3,275.00
4 M	M304TS0.500W.049		Square Tubing : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH	Firmed	3/20/19	500 ft	0 ft	500 ft	\$6.55/ft	\$3,275.00

PURCHASE ORDER

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
5 ✓ AT	M304TS0.500W.049		Square Tubing : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH	Firmed	5/15/19	500 ft ✓	0 ft 210 ft	500 ft	\$6.55/ft AT 19/01/18	\$3,275.00
Grand Total:										\$16,375.00
Order Notes										
<p>Procurement Quality Clauses</p> <p>A005 right of entry</p> <p>A012 chemical and physical test report</p> <p>A016 personnel qualification</p> <p>A017 raw material identification (as applicable)</p> <p>A026 certification of material conformance</p> <p>A041 quality management system</p> <p>A042 dart notification by supplier</p> <p>A043 retention of quality documents</p> <p>A048 counterfeit parts avoidance, detection, mitigation and disposition program</p> <p>A049 supplier awareness</p> <p>Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.</p>										

Plex 4/25/18 9:20 AM dart.lavoie.chantal



EAGLE STAINLESS

Tube and Fabrication, Inc. 10 Discovery Way Franklin Industrial Park Franklin MA 02038

Tel: 800-528-8650 , 508-528-8650 Fax: 800-520-1954 , 508-520-1954 Email: eagle@eagletube.com Web: www.eagletube.com

Packing List

Bill Dart Aerospace, Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace, Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

PO Number: PO039698

Shipment No: 145538

Shipment Date: 01/11/19

Order Number: 144884

Order Date: 05/02/18

Customer Code: 000000001912

Phone: (613) 632-5200

Terms: Cash In Advance

Ship Via: To be determined

Quantity				Unit	Description	Job Number
Open	Shipped	Back Ord	Canceled			
410	410	0		FT	1912-SQ0500049T304 T304 Smls Square Tubing .500" x .500" x .049" Wall x (50 - 117"+.500"/-000 Lengths.) As Drawn Temper. Chem to ASTM A269. Certs Required. Pack to Protect. SHIP VIA Journey Freight on account number cu 103666... Call Alex Smith at 1-888-633-1252 or email: asmith@journeyfreight.com. when ready...	144884-01



EAGLE STAINLESS

Tube and Fabrication, Inc

Franklin Industrial Park 10 Discovery Way Franklin, MA 02038

Telephone: (508) 528-8650 or (800) 528-8650 Fax: (508) 520-1954 or (800) 520-1954 Website: www.eagletube.com Email: info@eagletube.com

MATERIAL TEST REPORT CERTIFICATE OF CONFORMANCE

Customer:	Dart Aerospace, Ltd.	Date:	11/5/2018
Address:	1270 Aberdeen Street	Purchase Order:	PO039698
		Our Order #:	144884
	Hawkesbury ON K6A 1K7	Part #:	NA
		Revision:	NA
		Release #:	-
Heat #:	552032		
Source:	50-58568-07-18		
Item:	.500 X .500 SQUARE TUBING X .049 WALL T304/304L SMLS		
Specification:	ASTM A213-18/A269-15a CHEMISTRY ONLY		
Temper:	AS DRAWN		
Quantity:	410	Units:	FT
C:	.023	Ti:	-
Si:	.32	Cb:	-
Mn:	1.74	Ta:	-
P:	.028	Fe:	balance
S:	.009	Cu:	.23
Ni:	10.17	Al:	-
Cr:	18.26	N:	.033
Mo:	.24	Co:	.079
Misc Chem:	-	Passivation Per ASTM A967:	-
Misc Chem:	-	Yield (PSI):	-
Misc Chem:	-	Tensile (PSI):	-
		Elong. (% IN 2"):	-
		Hardness (Rockwell):	-
		Flattening:	-
		Flaring:	-
		Rev F/B:	-
		Flange:	-
		Int C/E:	-
		Eddy Current:	PASS
		Hydrostatic:	-
		Grain Size:	-

Notes: MELT: SWEDEN

Notes: MFG: USA

Notes: MERCURY FREE

Comments:

Comments:

Conforms to all drawing and/or specifications requirements. To the best of our knowledge the material is mercury free and compliant with Directive 2011/65/EC and 2006/122/ECOF regarding the Restriction of Hazardous Substances (RoHS), and is conflict free per Dodd-Frank section 1502. By the definitions provided in Article 3 (3) of the REACH regulation, the material(s) are considered "articles," and do not contain substances "intended to release" under normal circumstances and as such, the registration requirements of Article 7(1) do not apply. Reports governing this material are on file.

Paulette Cartier

EAGLE STAINLESS TUBE AND FABRICATION INC.

Paulette Cartier

Quality Assurance Manager

KDW
Int.

11/5/2018

Date



PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING

FINISH: ASTM A554 MILL FINISH
OR ASTM A269 MILL FINISH

PART NUMBER: M304TS | A.AAA | W | TTT
| WIDTH | WALL |

PART NUMBER: EG. 0.75" X 0.75" X 0.049 WALL = M304TS0.750W.049

WHERE: A.AAA = WIDTH IN INCHES
.TTT = WALL THICKNESS IN INCHES

RELEASED
2014-05-26

D	"SEAMLESS" REMOVED FROM PURCHASE MATERIAL SPECIFICATION (SEE NCR14-3818)			DB	14.05.20
C	"SEAMLESS" ADDED TO PURCHASE MATERIAL. ASTM A269 ADDED TO FINISH. REASON: SPEC ADDED FOR 1/2" TUBING			AJS	08.10.16
B	DRAWING MOVED TO "B" SIZE BORDER. FINISH ADDED (SEE NCR 09-045 FOR DETAILS).			AJS	09.08.28
A	NEW ISSUE			DS	01.06.08
REV.	DESCRIPTION			BY	DATE
DRAWN	DS	DB	DART AEROSPACE LTD		
CHECKED	DS	DB	HAWKESBURY, ONTARIO, CANADA		
MFG. APPR.	DRAWING NO. M304TS			REV. D	SHEET 1 OF 1
APPROVED	TITLE			SCALE	NONE
DE APPR.	304/316 SQUARE TUBING			DATE 14.05.20	
COPYRIGHT © 2001 BY DART AEROSPACE LTD. THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. NO PART OF THIS DOCUMENT IS TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.					

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304 TSO. 500 W.O. 49
 DATE: 19/01/18

PO / BATCH NO.: P0039698/5145963

MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 4104t
 QUANTITY INSPECTED: 4104t
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.500"
 THICKNESS RECEIVED: 0.500"
 SHEET SIZE ORDERED: -
 SHEET SIZE RECEIVED: -

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	ASTM A269
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	(Y) N	P0039698
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	Y N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 61</u> DATE: <u>19/01/18</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in